




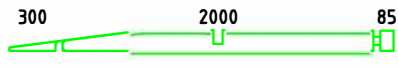










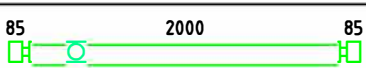





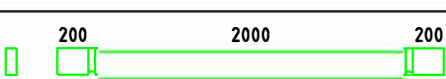


FINSAUNA®



- **Read the entire manual before assembly.**
- **Get the tools you need.**

Pos	Drawing Vivida 600 Outdoor Sauna	Quantity	Profil (mm)	Lenght (mm)
001		1	45x130	1147
002		1	45x130	338
003		14	45x130	1147
004		14	45x130	338
005		2	45x130	2475
006		2	45x130	2475
007		2	45x58	459
008		2	45x130	1545
009		2	45x129	1011
010		1	45x130	2260
011		30	45x130	2260
012		2	45x65	338
013		28	45x130	338
014		1	45x130	2260
015		2	45x130	2490
016		1	45x65	2260
017		1	45x130	2260
GR1	 GROUNDFRAME	2	90x45	2380
FB1	 FLOORBEAMS	2	45x45	2070
FB3	 FLOORBEAMS	3	45x45	1990
FB2	 FLOORBEAMS	1	45x45	1890
FB4	 FLOORBEAMS	3	45x45	345
PR1	 Purlins	1	70x170	2490
	WINDOW 765x1900	2		
	DOOR 800x1900	1		

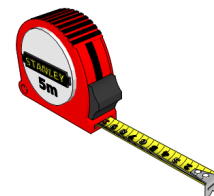
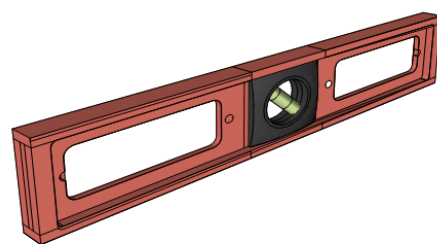
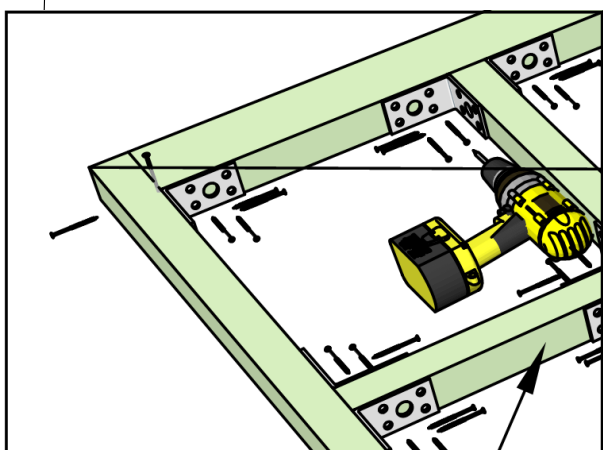
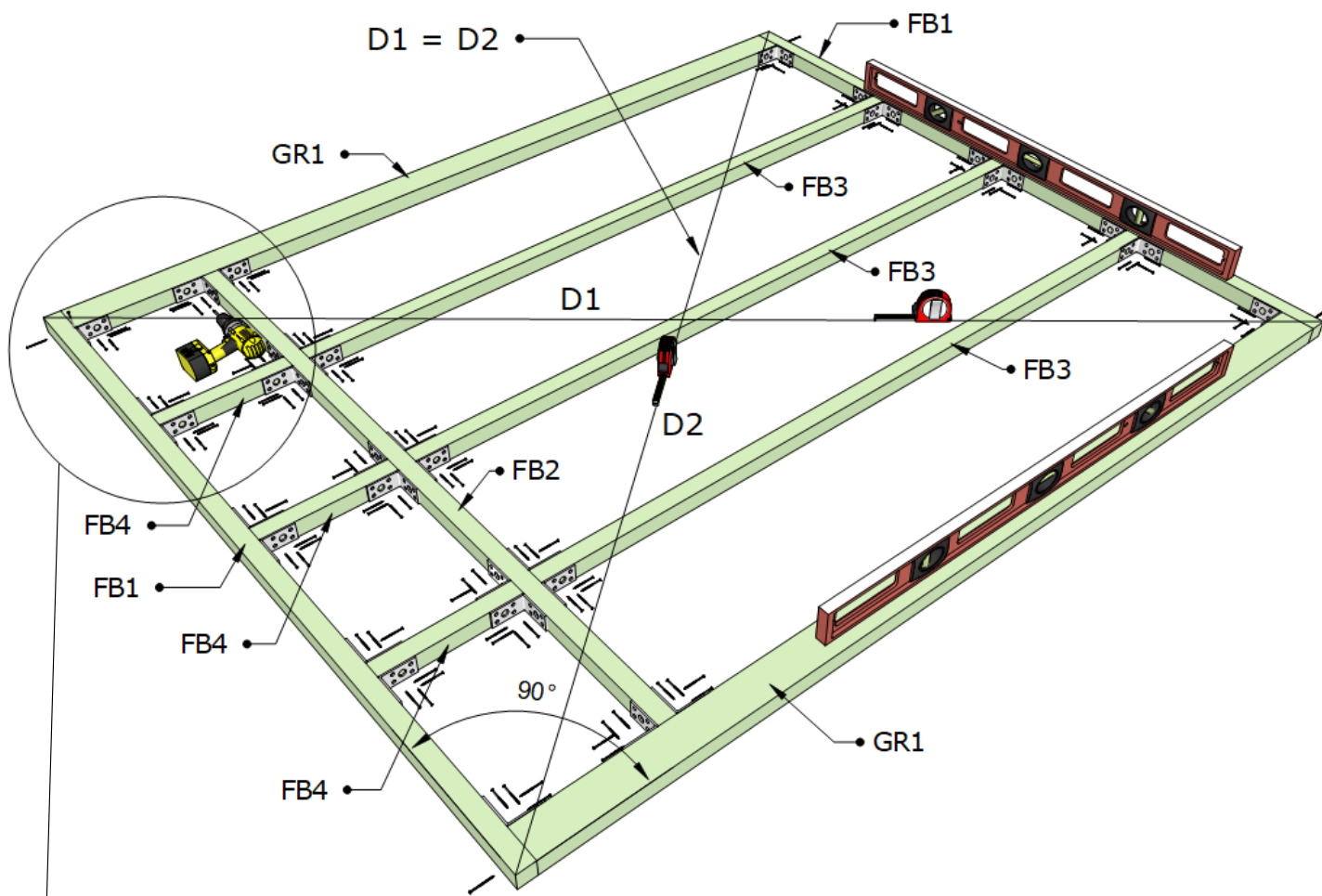
Vivida 600 Outdoor Sauna

45x130 mm

POS	ST.	B	H	L	
FB/GR	According to Spec				LAGERHOLZ
F1	4m ²	28		1995	TERRACE FLOOR BOARDS
F2	0.84m ²	28		2090	TERRACE FLOOR BOARDS
PR1	1	70	170	2490	PURLINS
RB1	7,3m ²	20		2913	ROOF BOARDS (1341 mm + 1572 mm)
R1	2	20	140	2530	FRONTBOARD
R2	4	20	140	1550	GABLEBOARD
R3	2	45	45	2490	FRONTBOARD FIXING
SK	2	45	65		HAMMER BLOCK
DR1 WN1 WN2	1 1 1	800 765 765	1900 1900 1900		<p>P2 P2 P2 P2 P2 P2</p>
P1	9m	20	40		FLOOR STRIPS
P2	6+6	20	90	1880	INT, EXT SLATS DR1, WN1, WN2
P3	1+1	20	90	1065	INT, EXT SLATS WN2
	1+1				VENTILATION COVER

	Groundframe	20
4x50	Groundframe	120
5x100	First row of wall logs	12
4x50	Floorboards	130
4x50	Floor edge trims	15
4x50	Roofboards	95
4x50	Frontboard, Gableboard, Frontboard fixing	50
5x100	Purlins	2
4x50	Window and door slats	80

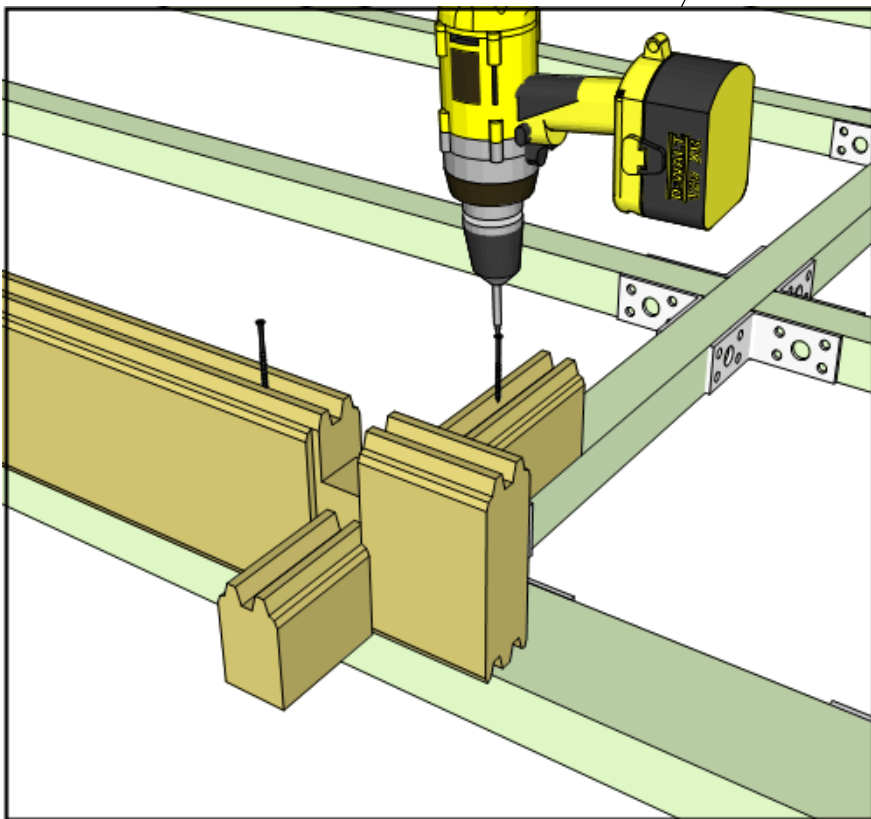
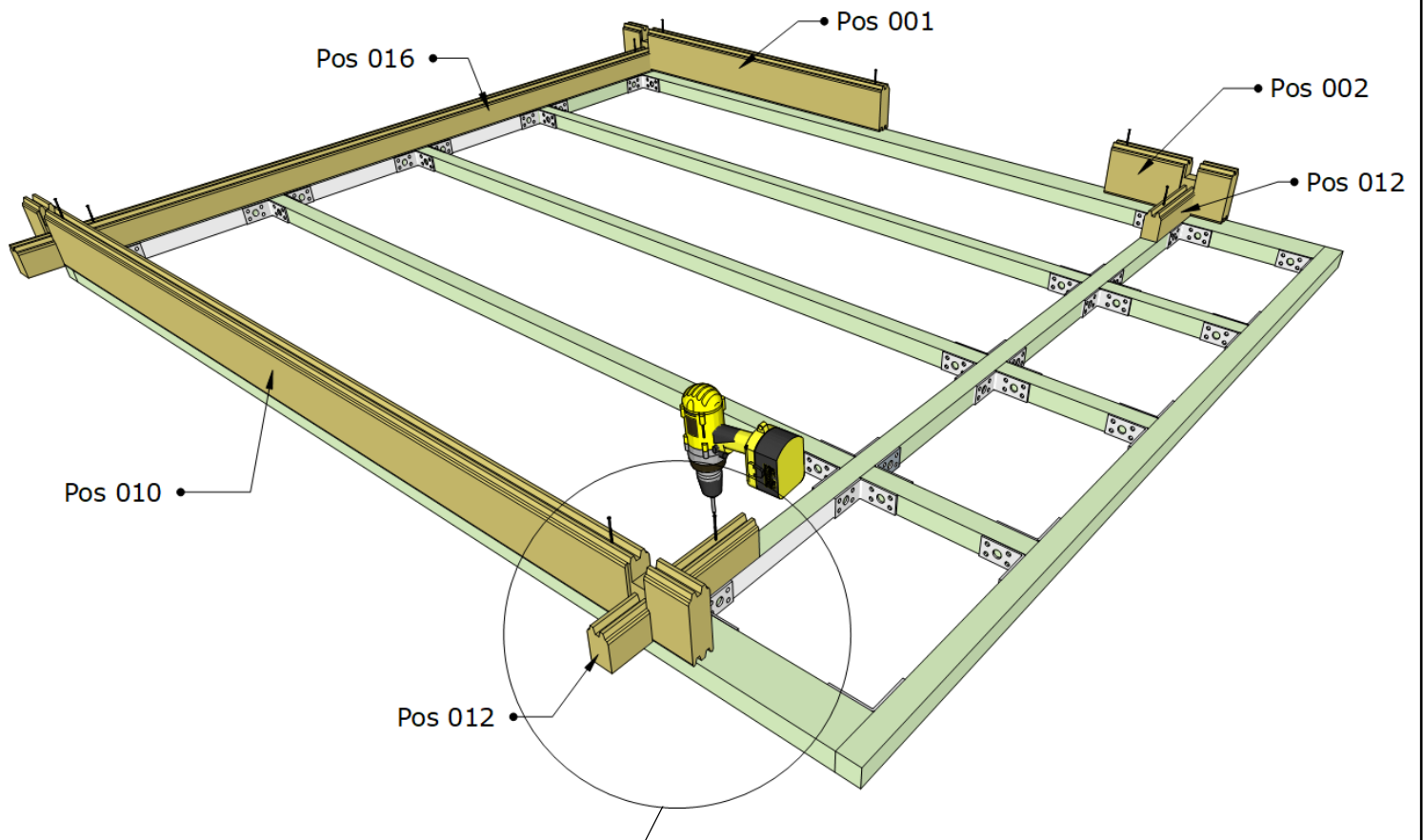
- Fasten the base frame with screws. If possible, fasten the base frame to the Foundation
- Diagonals must be of the same lengths.
- Drill holes before screws.



Use waterlevel and measuring tape

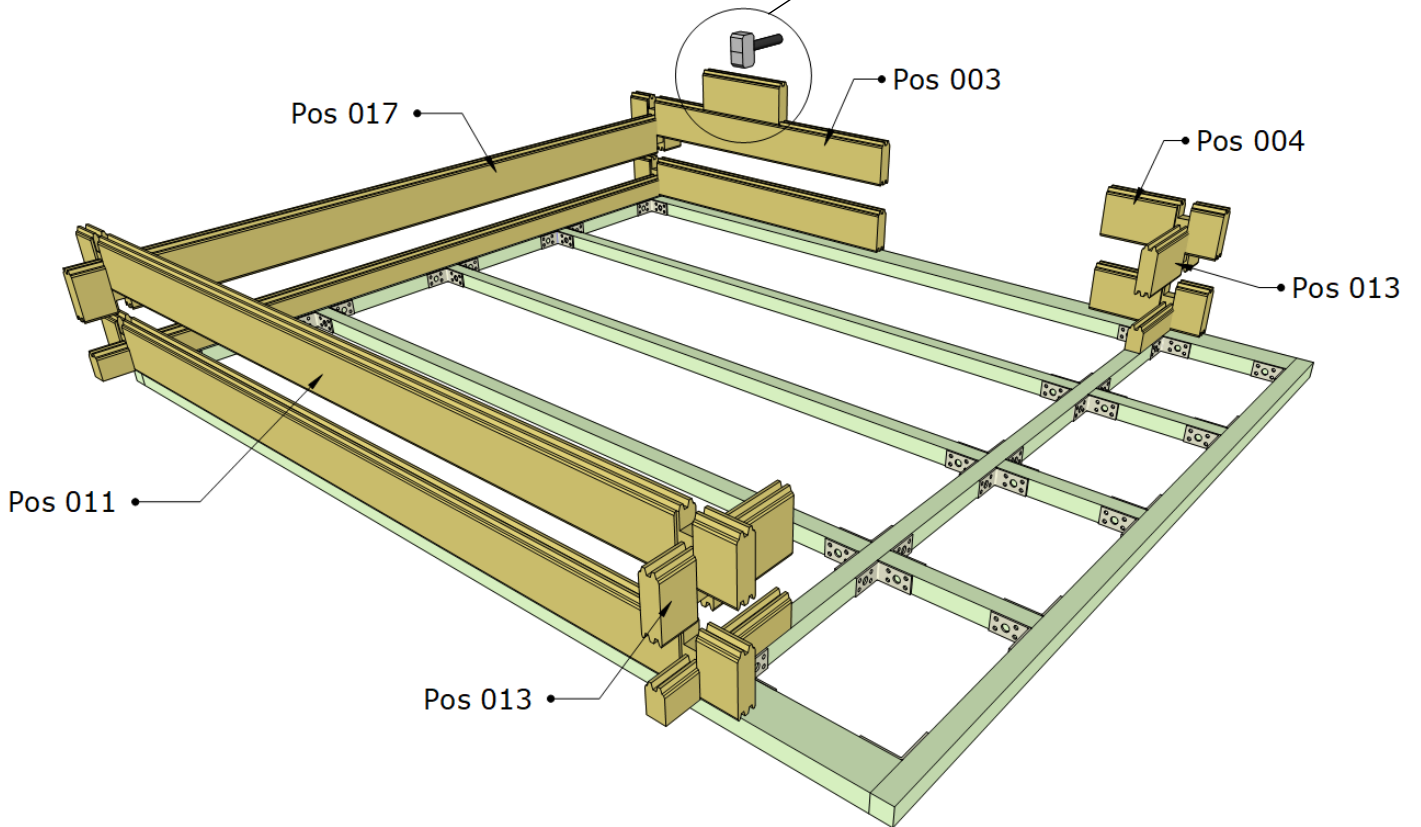
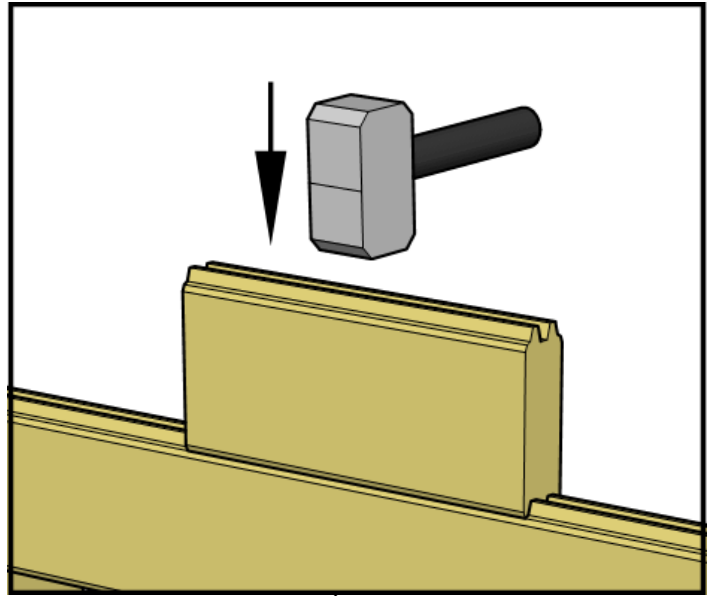
1 Groundframe

- The wall plank must be 10 mm above the edge of the base frame.
- The first wall plank row must be fixed with screws to the base frame.



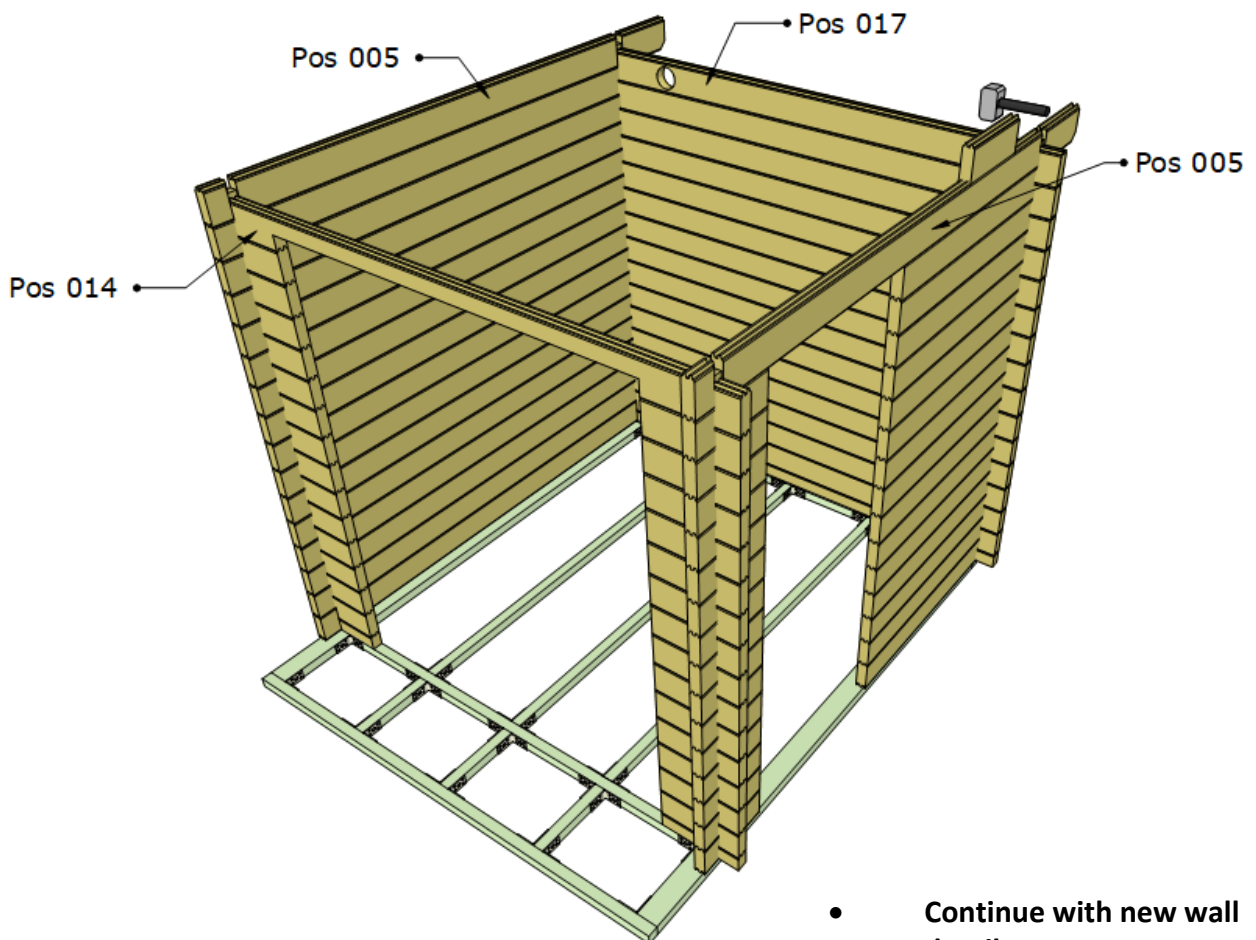
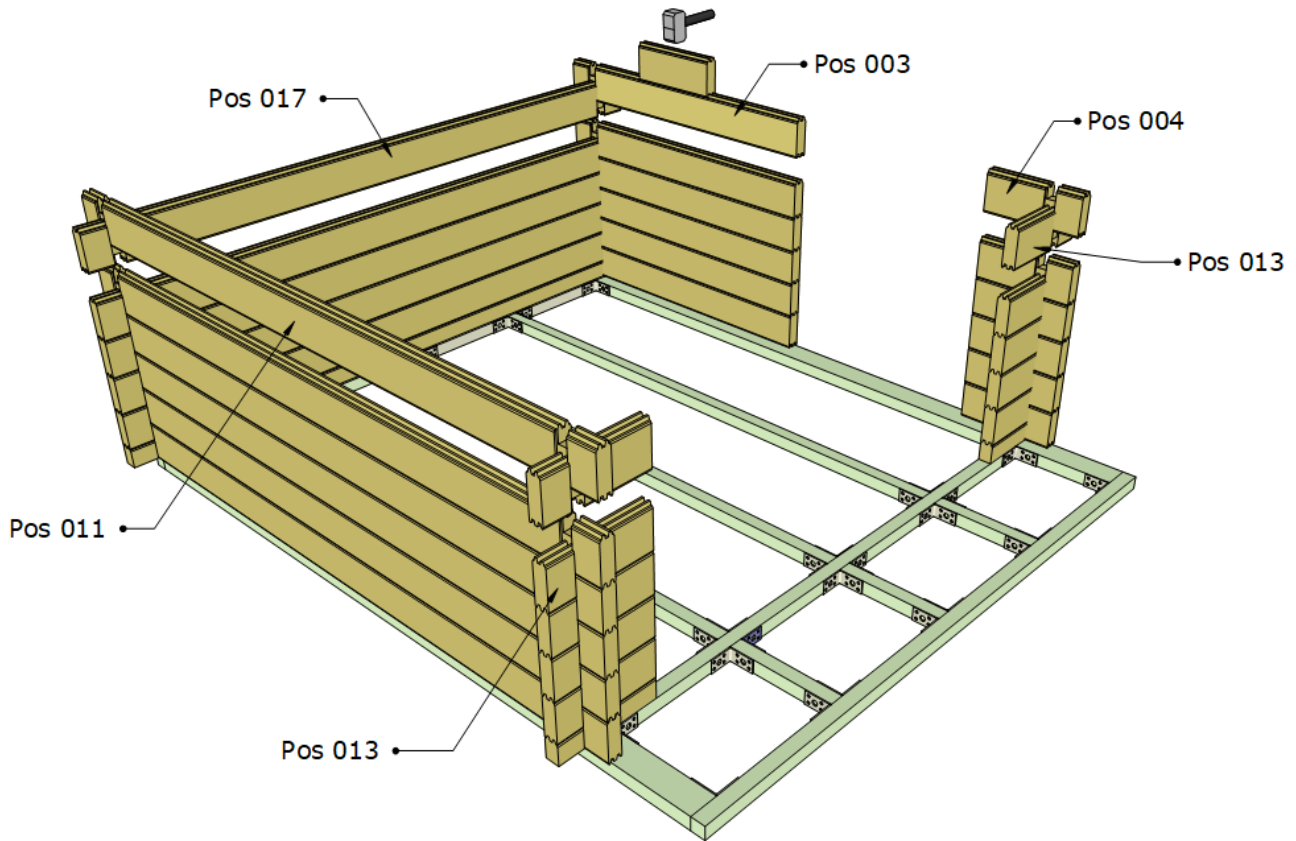
2 First wall row

- Use hammer and hammer block.



3 Installing walls

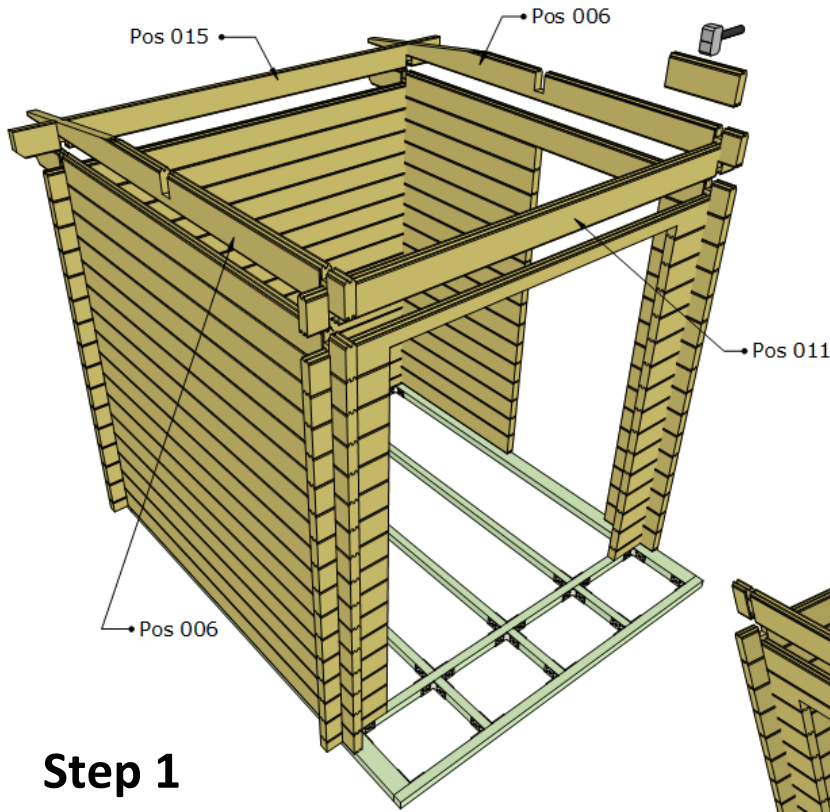
- Use hammer and hammer block.
- Install the positions below completely.



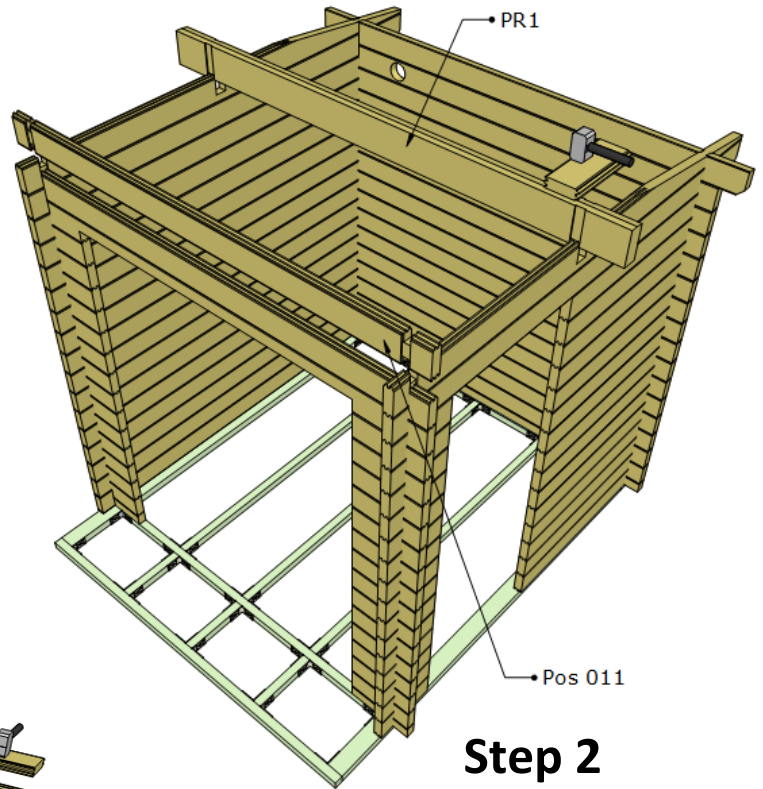
- Continue with new wall details.

4 Installing walls

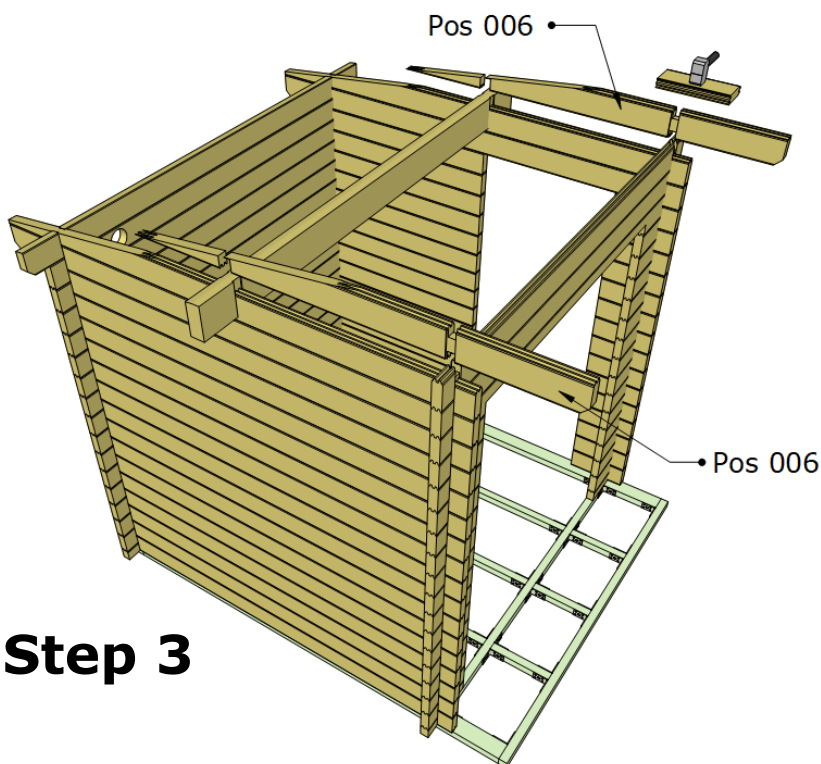
- Use hammer and hammer block.



Step 1

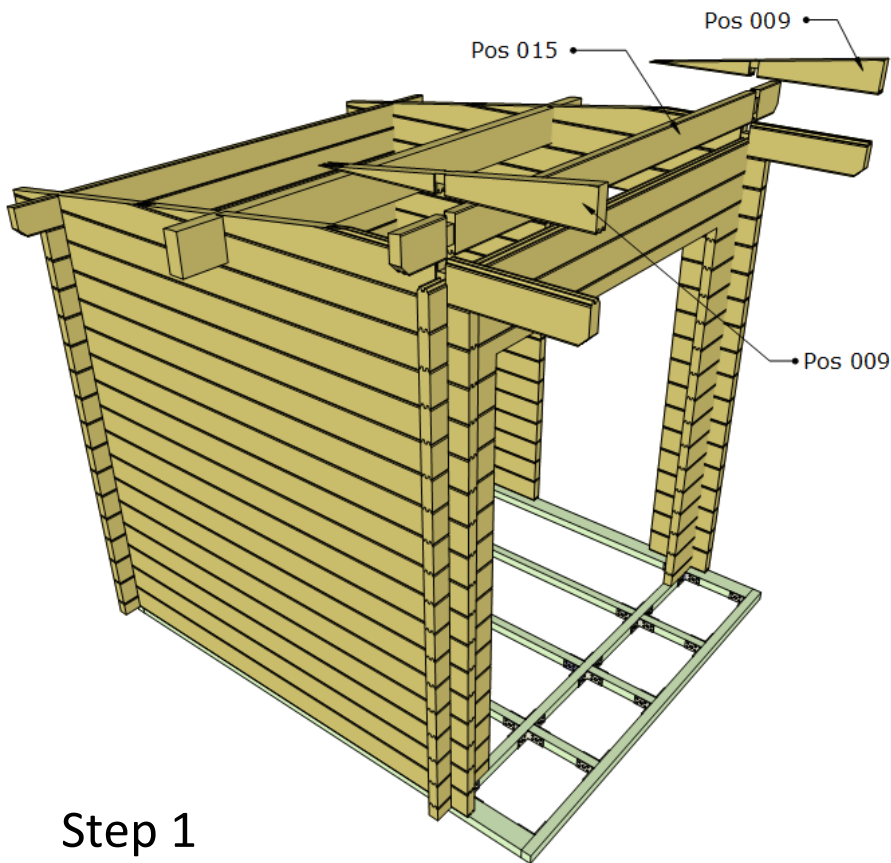


Step 2

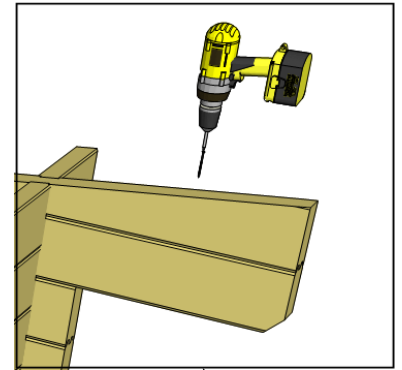


Step 3

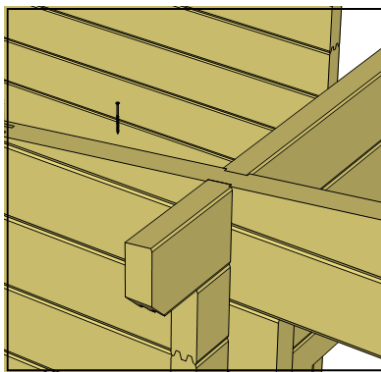
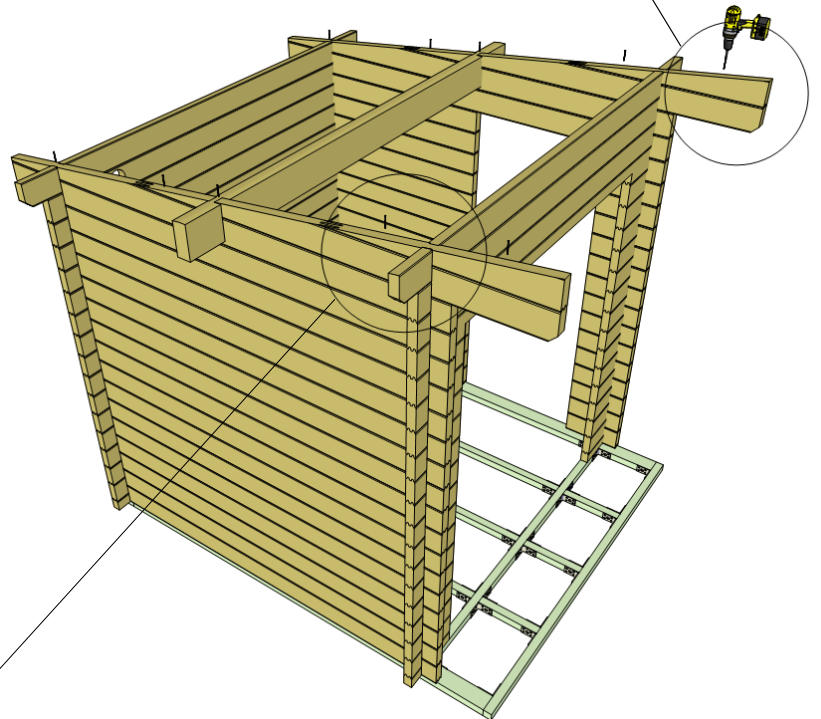
- Use hammer and hammer block.



Step 1



Step 2

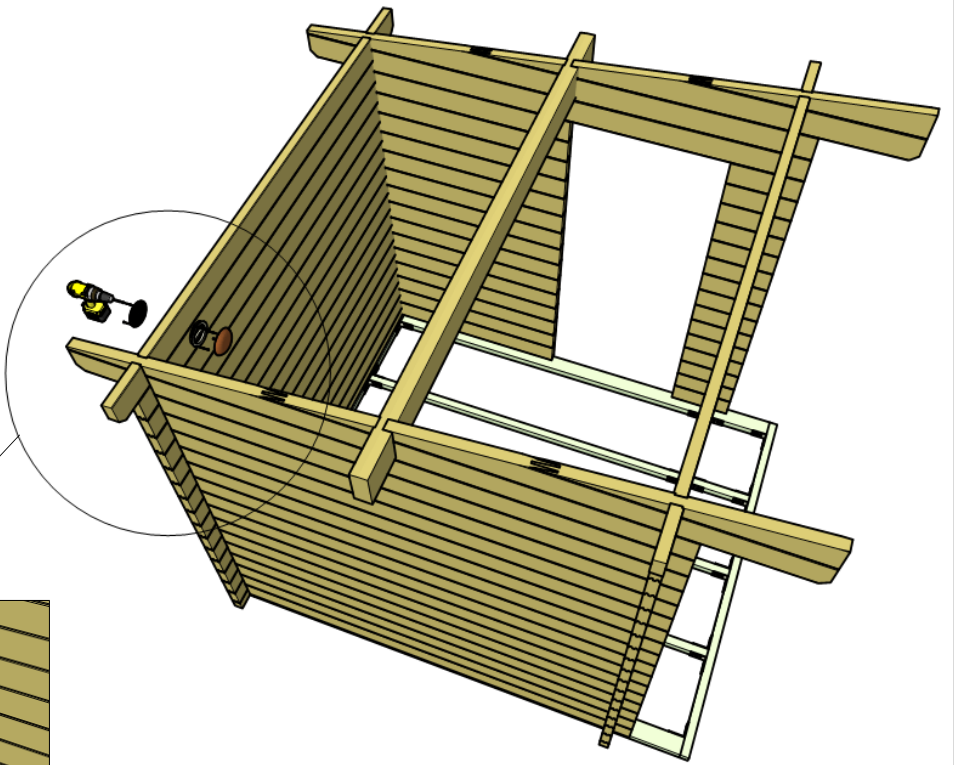


- Fasten the purlins with screws. Make sure the upper side of the purlins is oblate. If necessary, adjust the tapping of the purlins.
- Fasten the gable parts with screws.

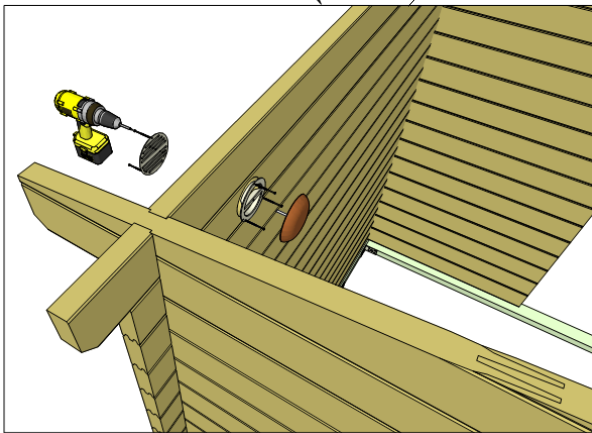
6

Purlins

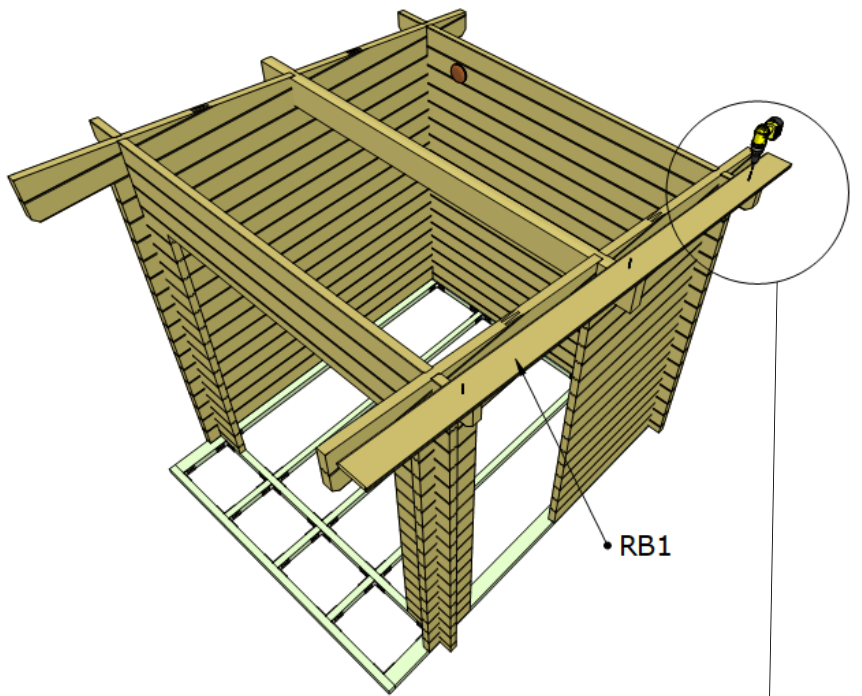
- Install the ventilation grill in the back wall.



Ventilation grill details.
Install the wooden part
inside the room

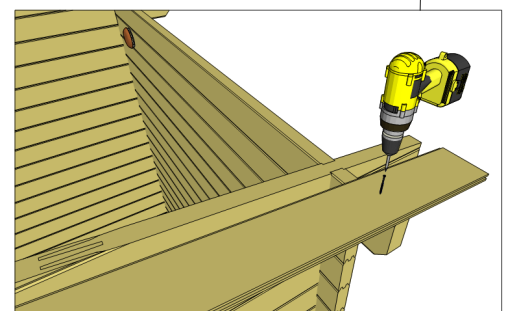


Step 1

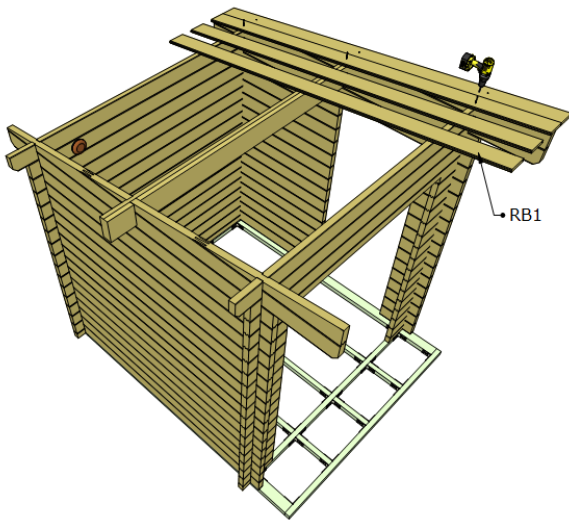


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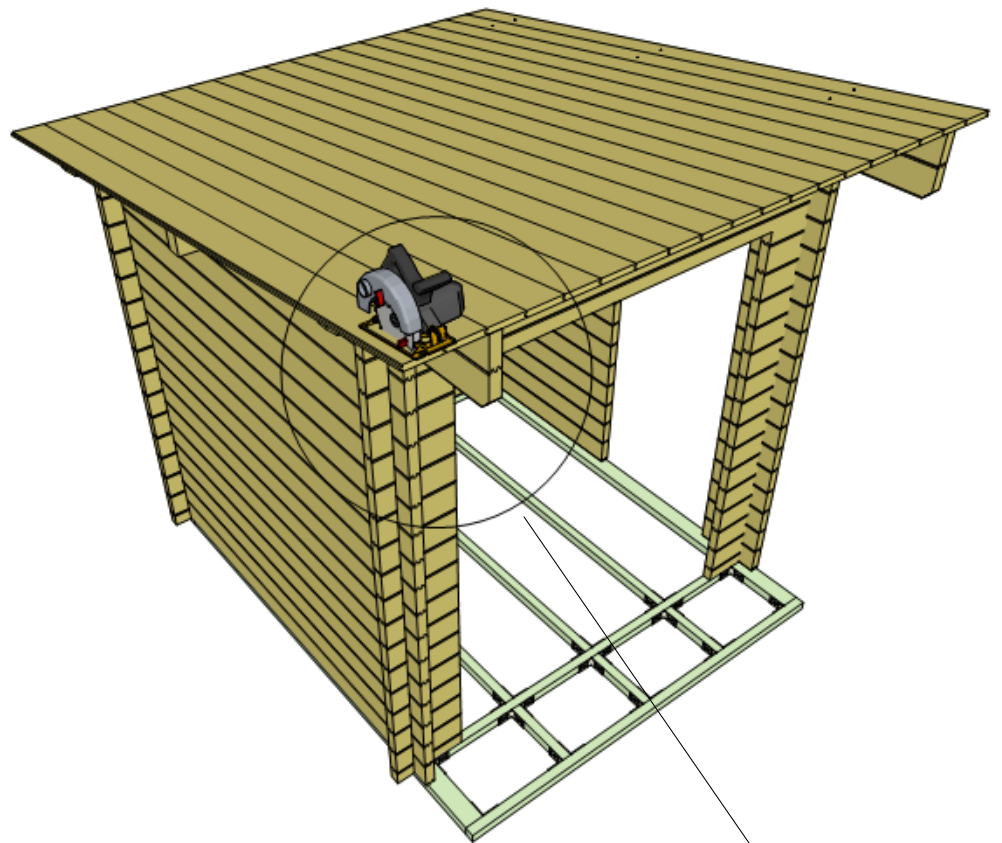
- Fasten the roof boards with screws. Start with the groove edge on the board.



- Complete the installation of parts RB1

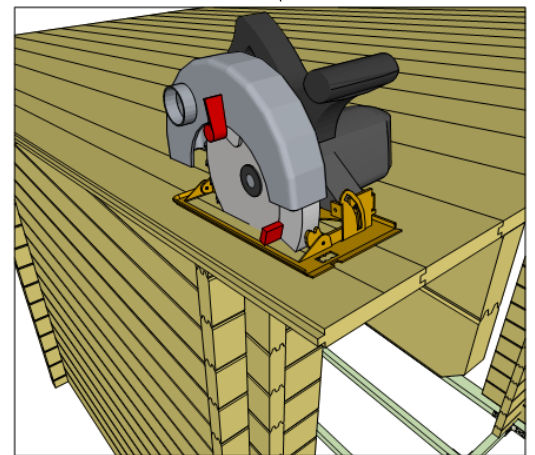


Step 1

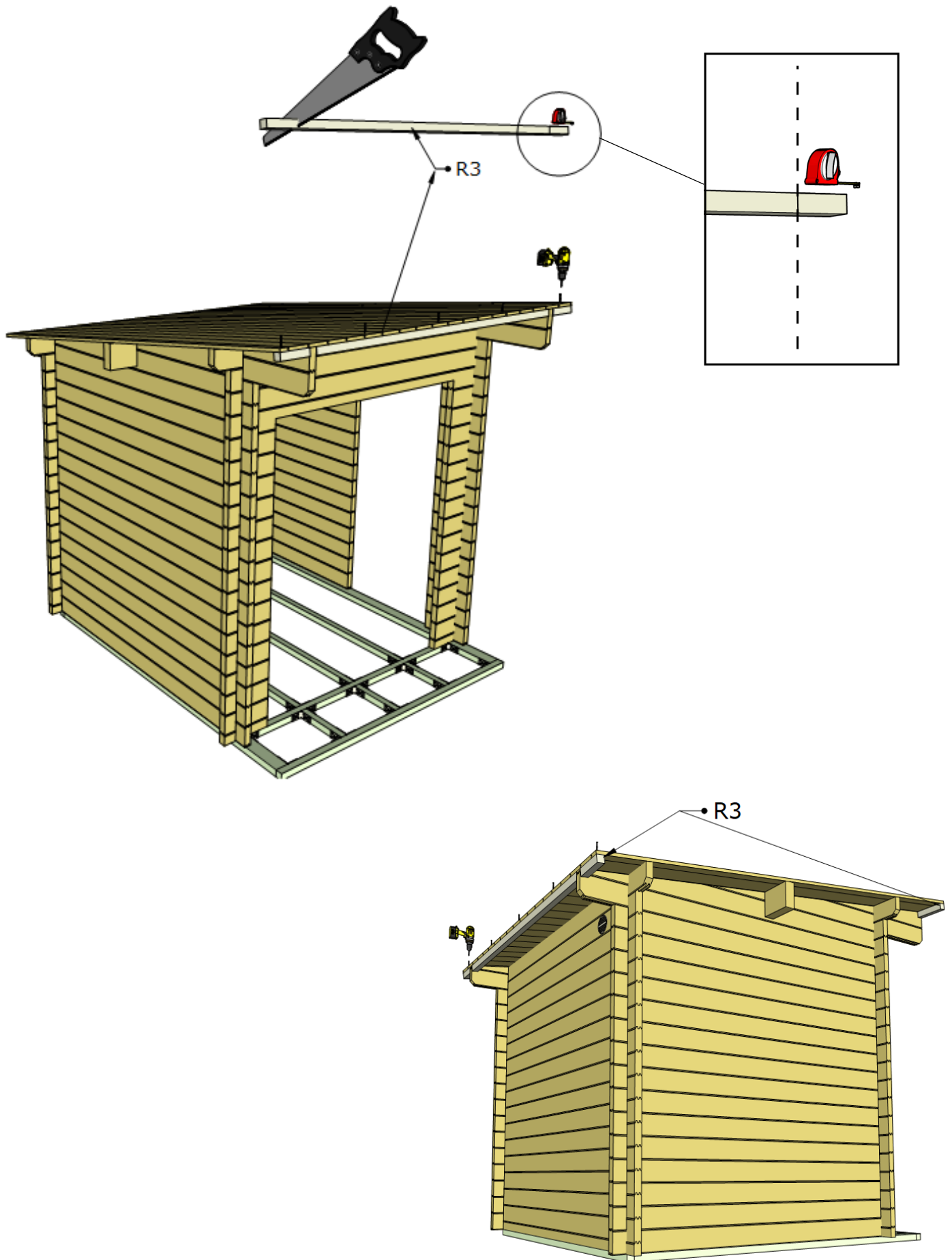


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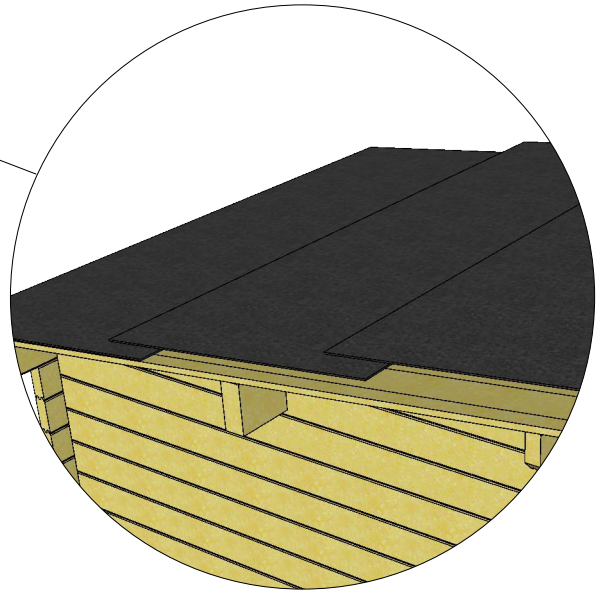
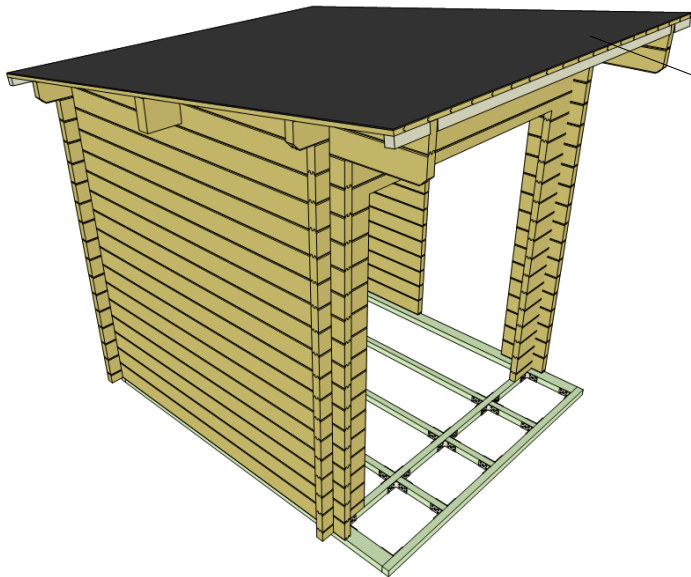
- Cut the last roof board to the correct width. The edge must be aligned with the wall plank and the purlins.



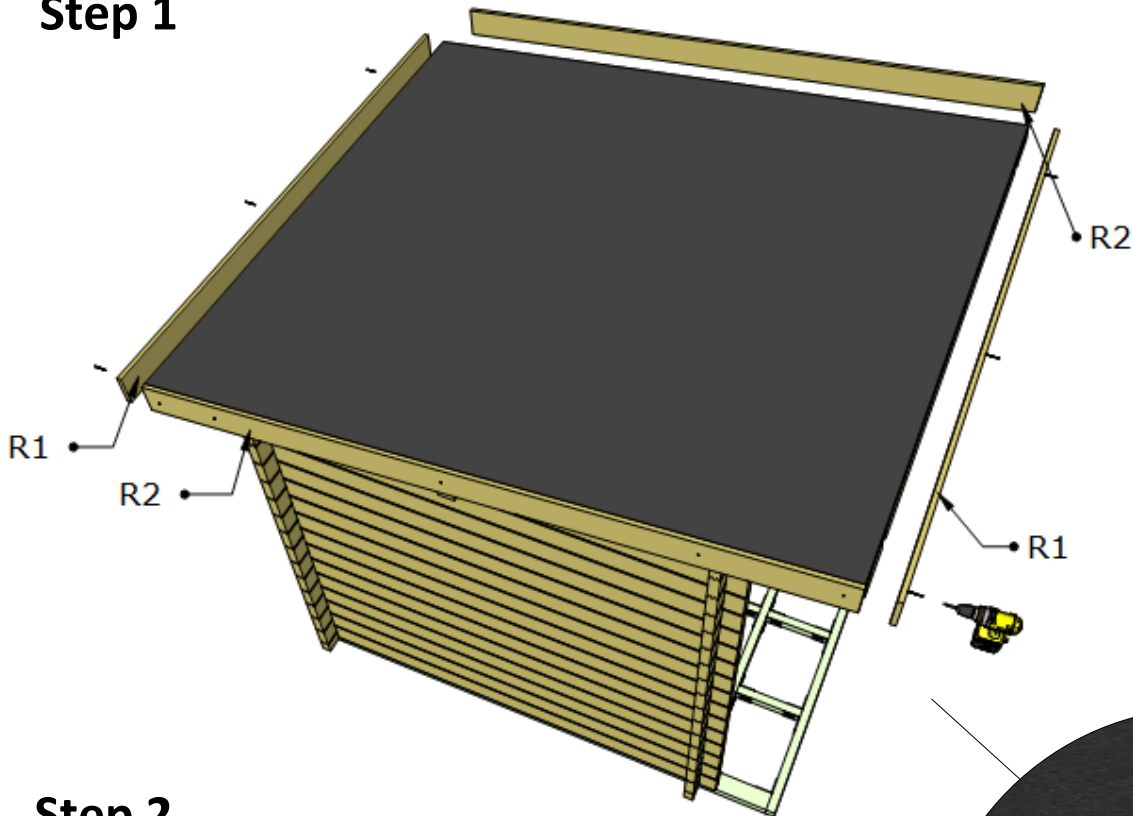
- Cut correct lengths and fasten frontboards fixing with screws.



- Install roof shingles, use small nails.

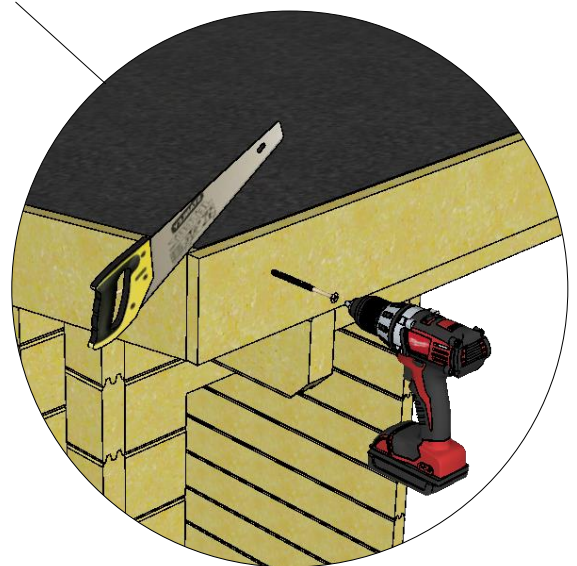


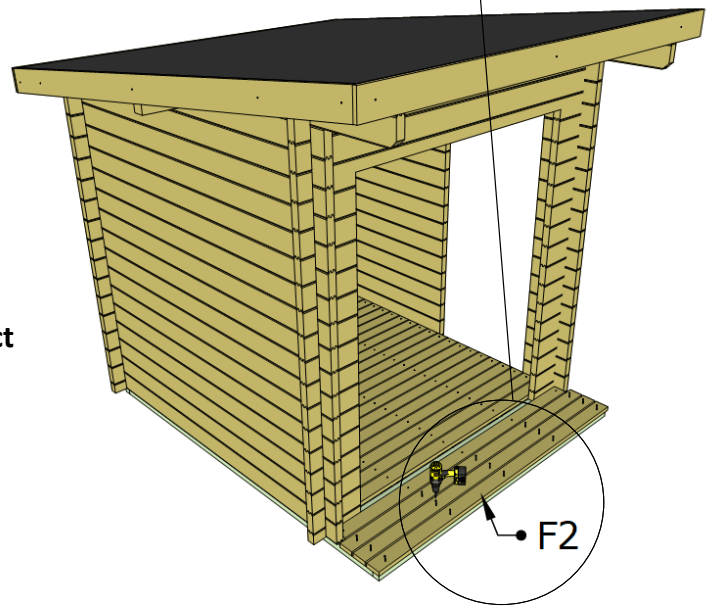
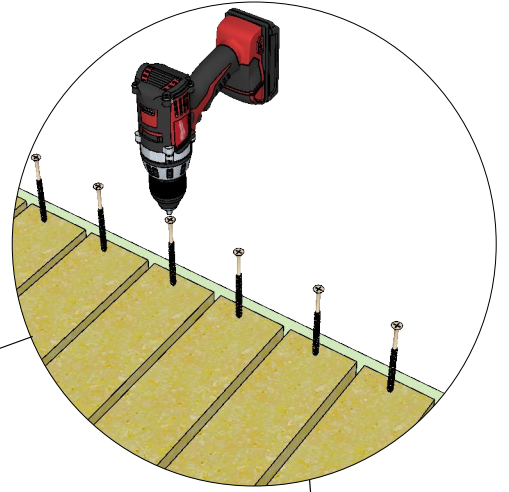
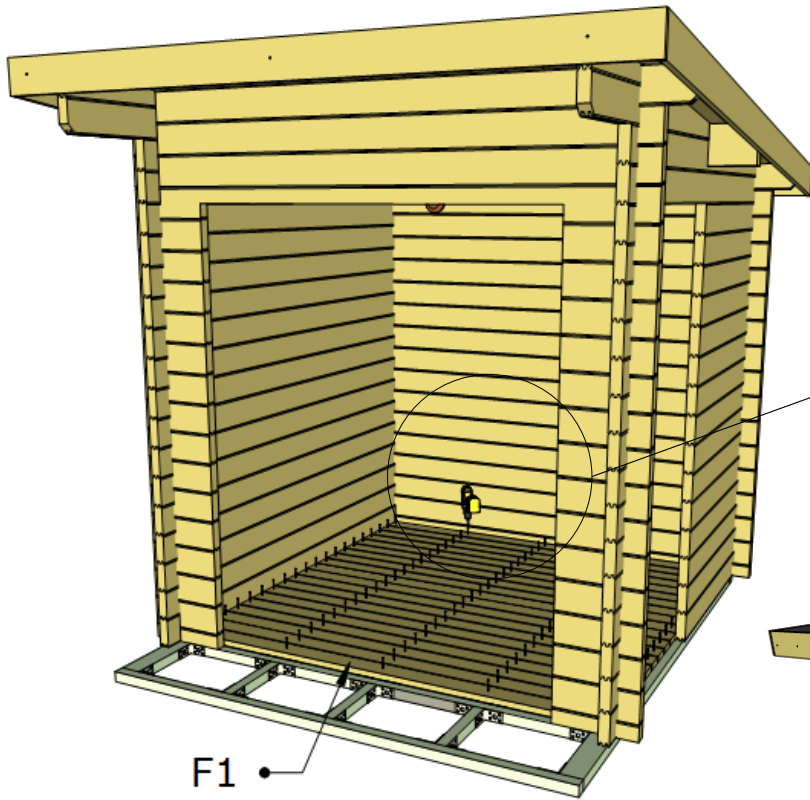
Step 1



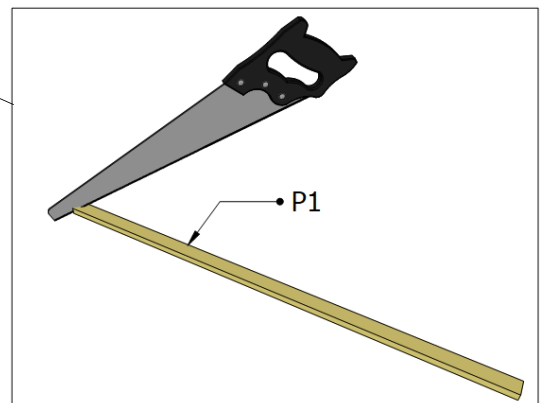
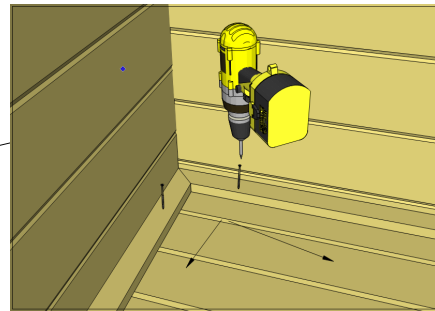
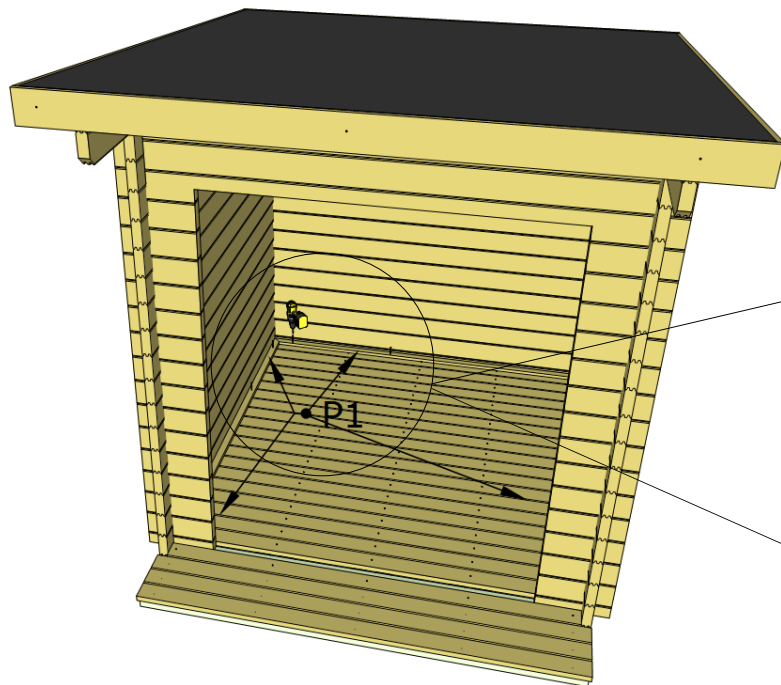
Step 2

- Fasten the frontboard with screws.
- Cut the correct angle and fasten gableboards with screws.





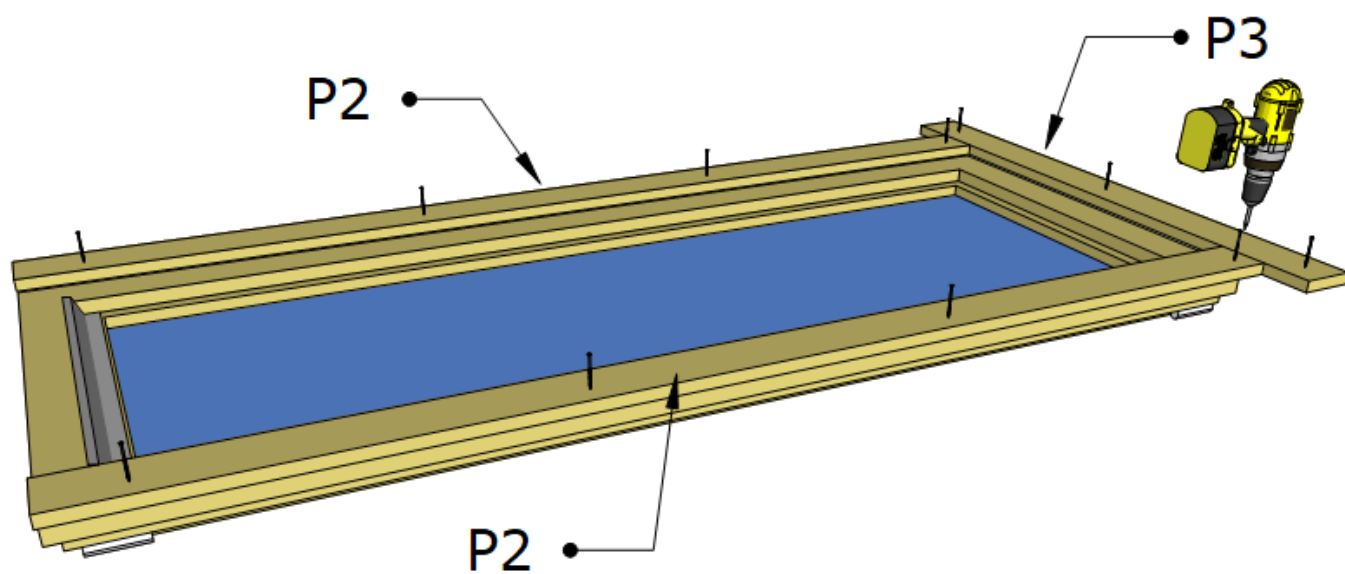
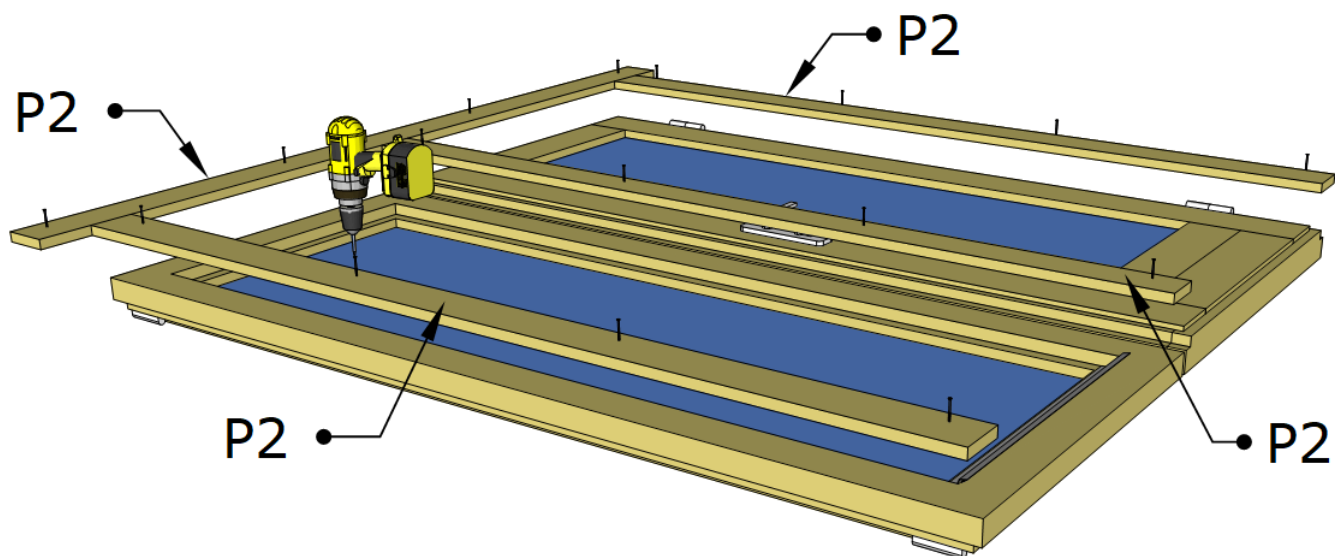
- Fasten the floor / terrace boards with screws.
- Cut the final floor/ terrace board to the correct width.

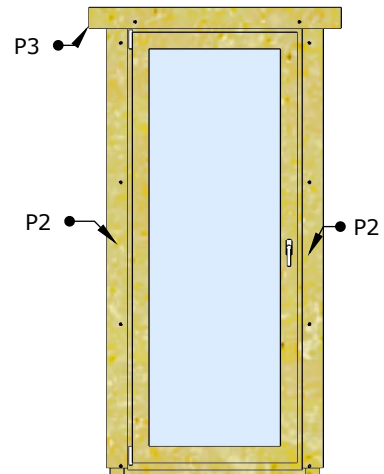
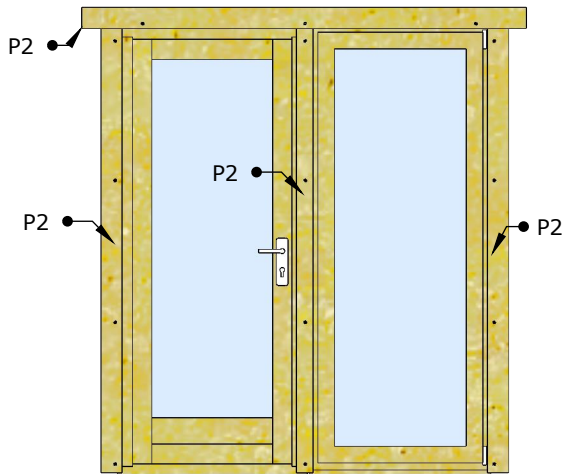
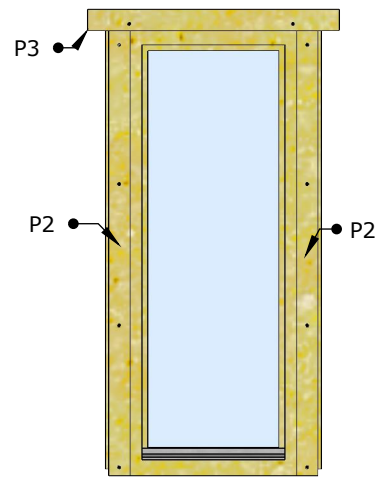
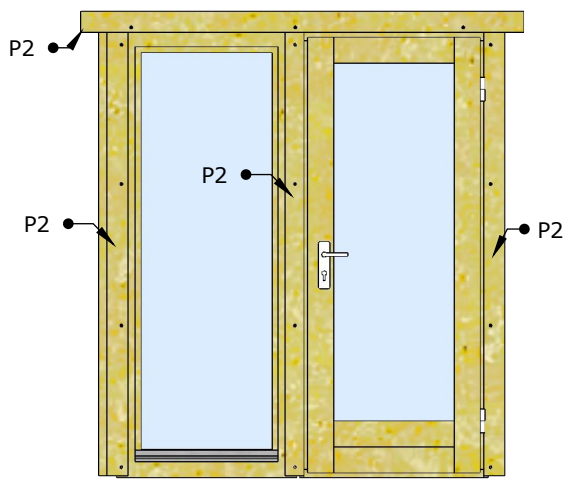


- Cut the floor stripes on right angle and size, then install with screws.

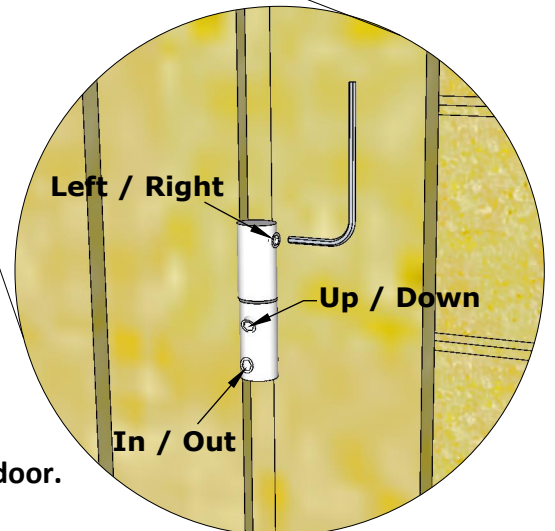
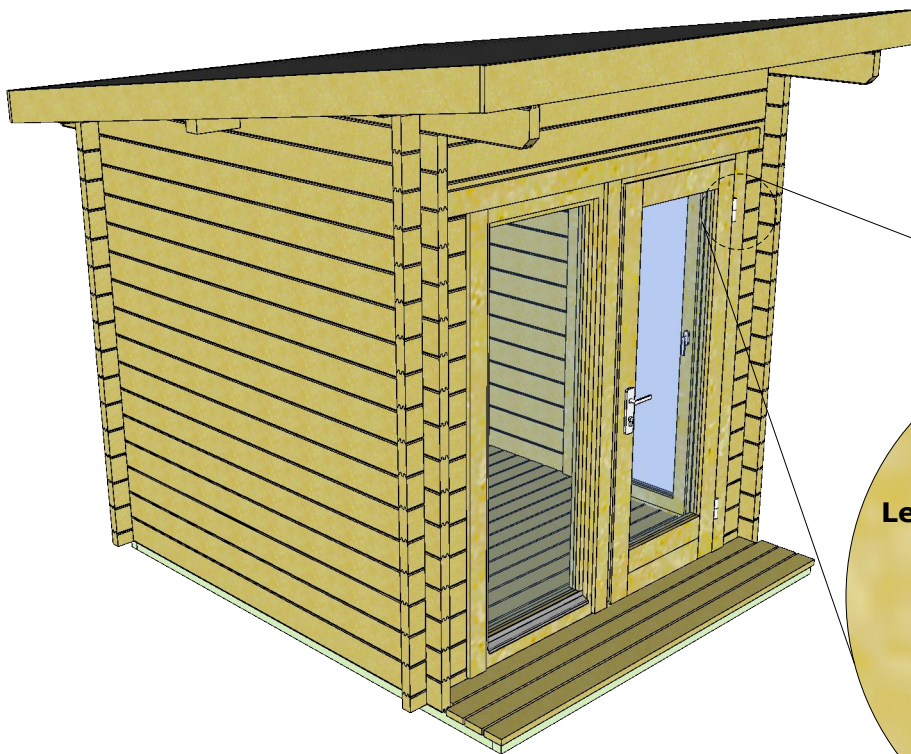
1 1 Floor / Terrace boards / Floor stripes

- Slats can only be screwed to the door and window frame and not to the wall.

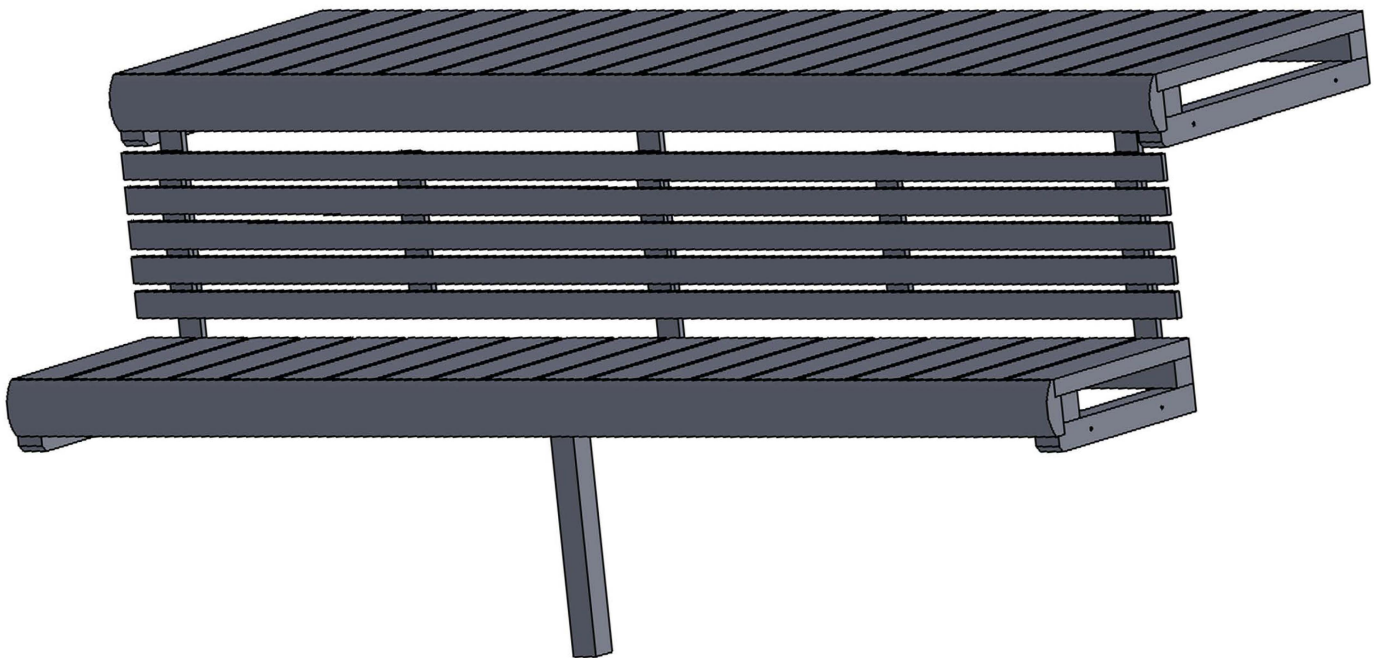




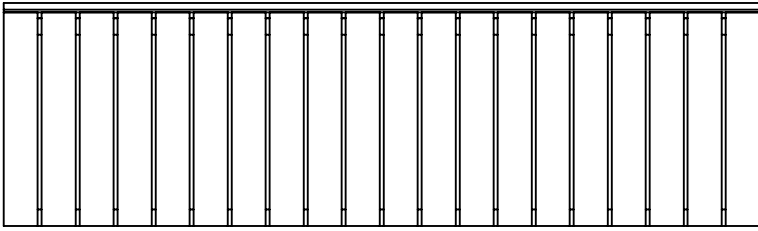
- To fix the door and windows to the house use only slats.
- Slats can only be screwed to the door and window frame and not to the wall.



- Adjust the door.



Element 1



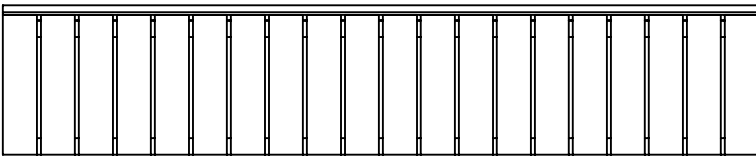
X 1

Element 3



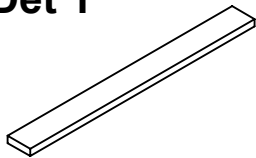
X 2

Element 2



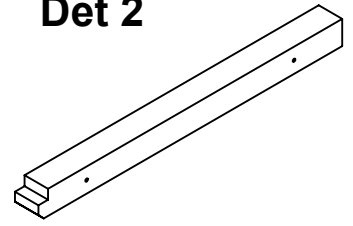
X 1

Det 1



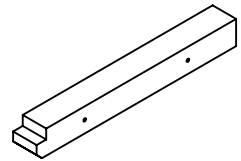
X 3

Det 2



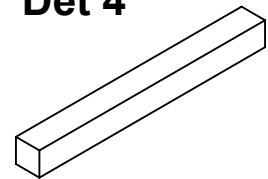
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Det 3



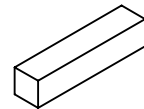
X 2

Det 4

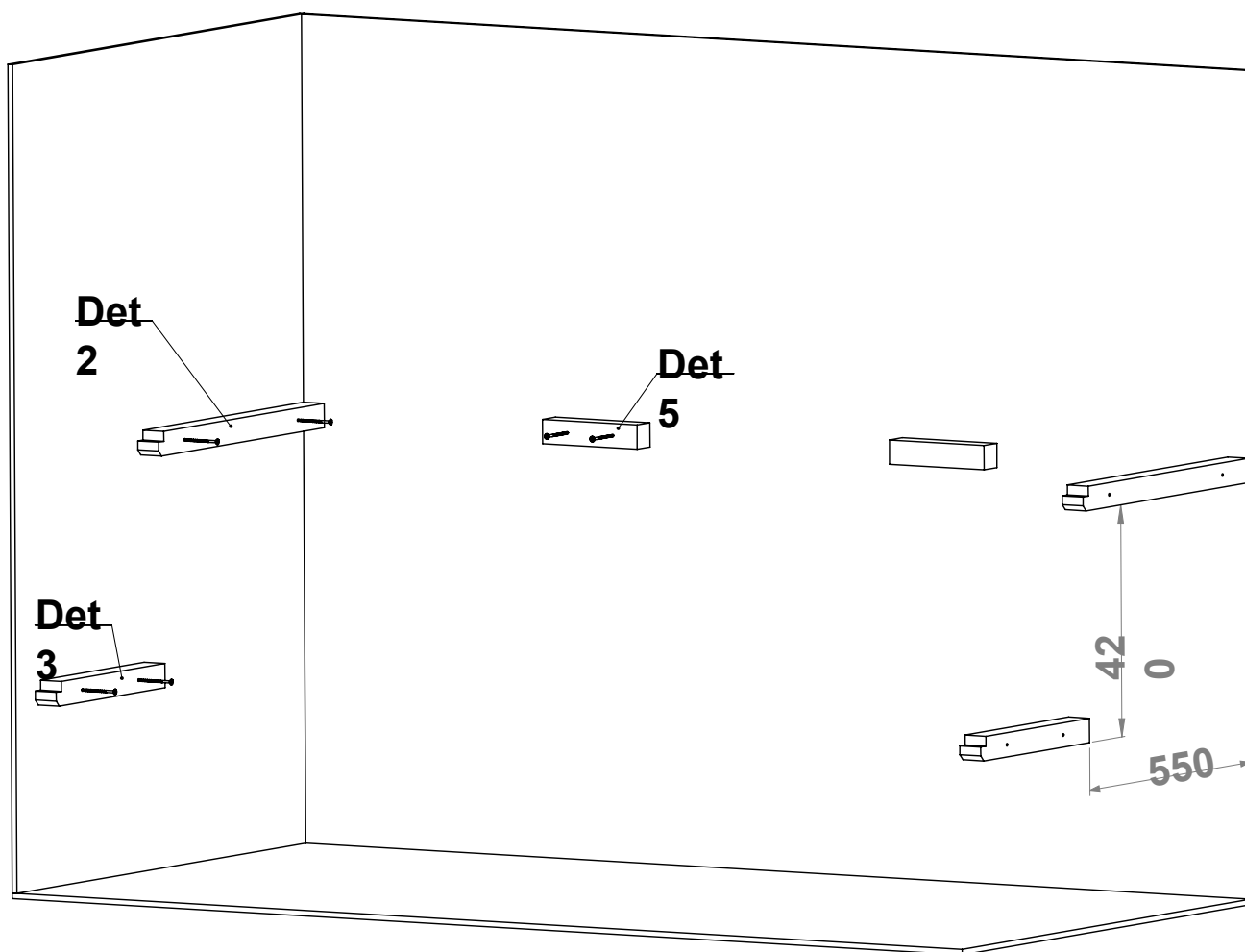
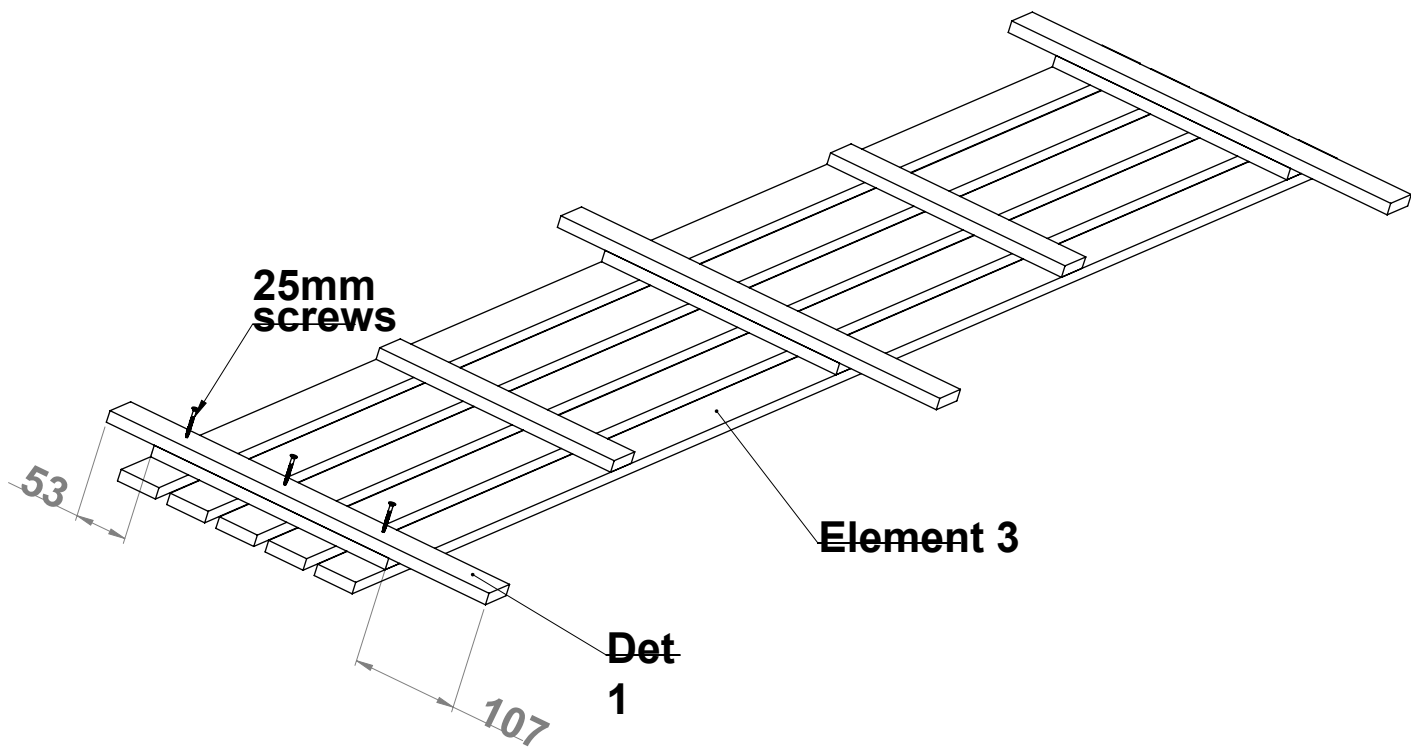


X 1

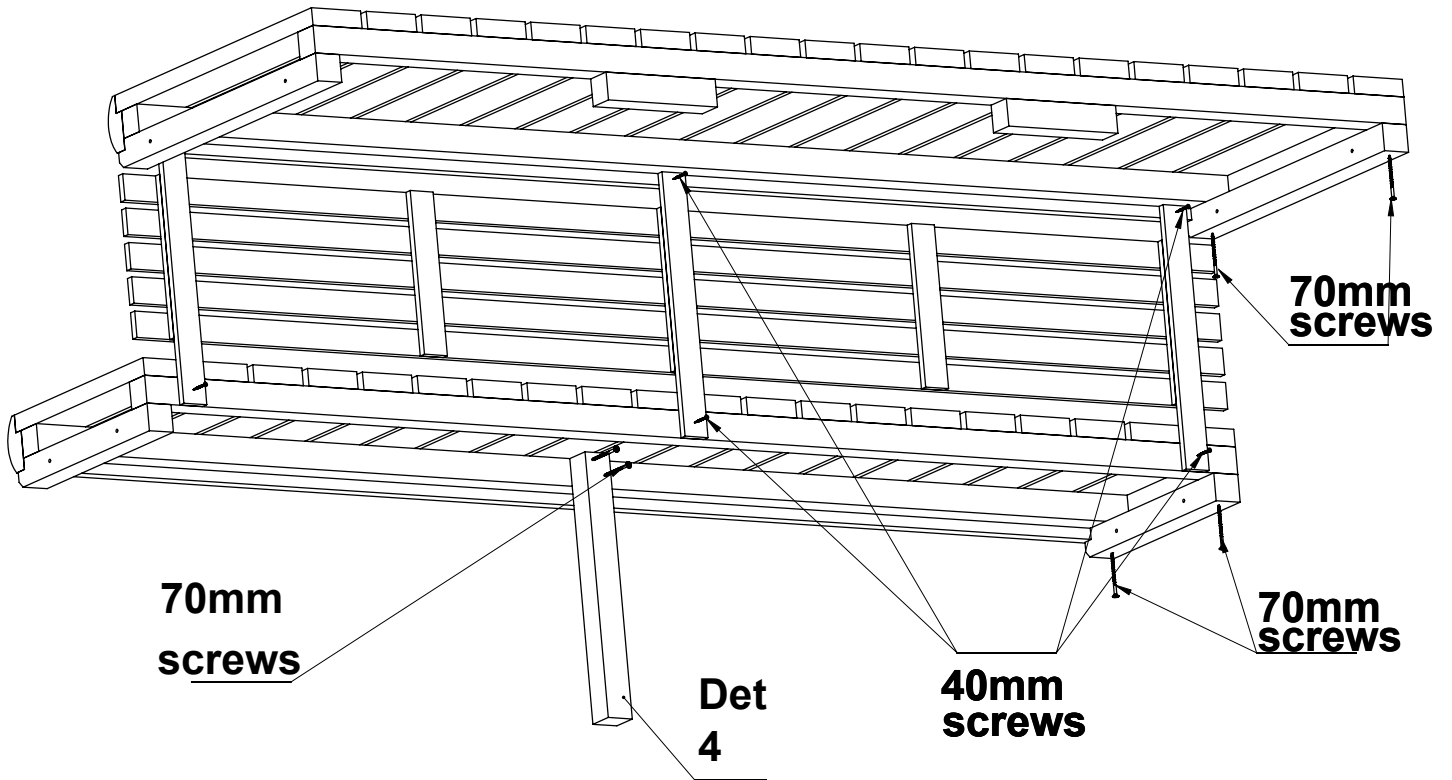
Det 5



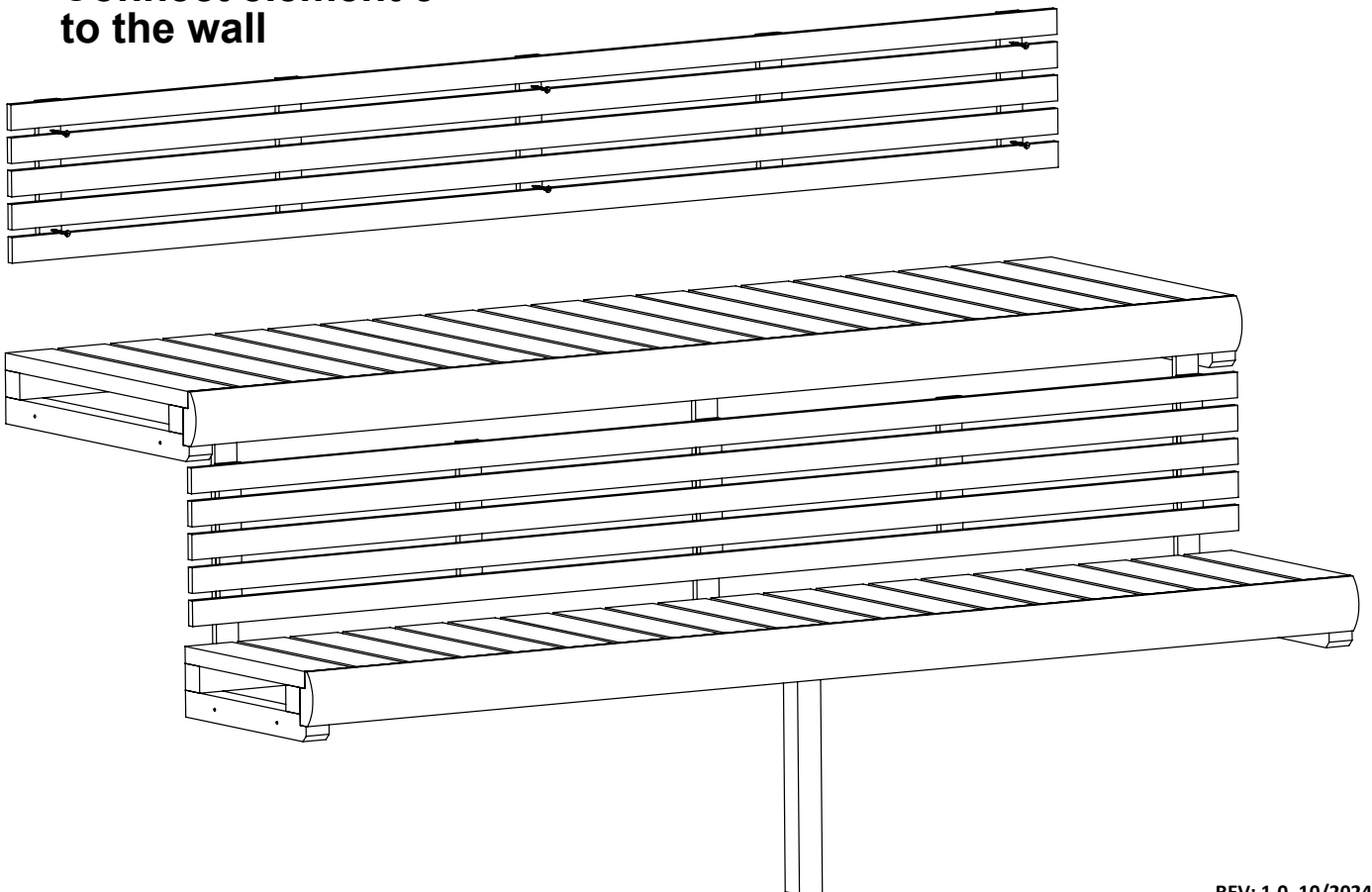
X 2



NB Drill the pilot holes
for the screws



**Connect element 3
to the wall**



Sauna Care Guide

Surface preparation:

- Soil underneath the sauna should be removed and replaced with a well-drained and load-bearing material.
- It is important to ensure that the surface is load bearing. In addition, it is important to inhibit the growth of vegetation beneath and around the sauna to prevent damage from moisture.
- Bring the power cable to the sauna in accordance with the heater manufacturers' manual.

During sauna use:

- When using the heater and the control unit refer to the operation manual provided by the heater manufacturer.
- Throw water only on the stones and not on the walls or the platform.
- To keep the benches looking fresh, we advise using seating pads or a towel on the bench.
- Avoid sitting on benches in wet swimwear.
- Sauna stones will naturally erode over time. Replace old stones with new ones or add new stones.
- Avoid use of non-approved cleaning agents. For example, bleach on the wood surface will discolor it.

After sauna use:

- After using the sauna, ventilate the room well to allow the surfaces to dry.
- Wipe benches with a clean, damp cloth. Keep excess water from pooling on wood surfaces. Do not use a stream of water to wash the platforms.
- After cleaning the sauna, ventilate the room and allow surfaces to dry. Remove seating pads from the benches.
- When not using the sauna, the door should remain closed.

Annual maintenance:

- The wood in the sauna should be treated with an approved cleaning solution (sauna cleaner).
- Wash all surfaces exposed to wear with a specialized sauna cleaning solution (sauna cleaner), using a soft brush and/or cloth. Follow the directions of the cleaning solution manufacturer.
- For stronger stains and soiling, the platform surface can be cleaned gently using fine-grade sandpaper. The platform or sanded surface should then be re-treated with protectant.

Avoid the following:

- Drying textiles such as carpets and clothing etc. as this may pose a safety hazard. Excessive moisture may also damage the surface of the wood.
- Do not heat the sauna to a temperature beyond the specifications of the heater manufacturer. Excessive heat may cause the wood to warp or pose a safety hazard.
- Avoid pressure washing or using a stream of water to clean the sauna, as excess moisture may permanently damage the wood surface and structures.



FINSAUNA SAUNA LIMITED WARRANTY

Finsauna extends this Limited Warranty solely to the original retail consumer purchaser of Finsauna products purchased from one of its authorized resellers.

LIMITED SAUNA WARRANTY

Finsauna warrants that its products shall be free from defects in workmanship under normal conditions of use and service for two years for residential applications after delivery to the original retail purchaser. This warranty is limited to making good any factory assembled component which in the judgment of Finsauna is deemed defective in workmanship. The warranty does not cover normal material wear, abuse, natural weathering of the lumber, or installation or delivery of components and applies only to the original retail purchaser.

WARRANTY PERFORMANCE

For any warranty service, Finsauna reserves the right to choose, at its option, repair of the problem or a replacement of the defective part. Finsauna reserves the right to substitute a part or component of equivalent value, either new or factory reconditioned, and any such repair or replacement shall assume as its warranty only the remaining portion of the warranty on the original product. In the event Finsauna chooses to repair any malfunction or defect covered by this warranty, a return authorization will be issued, and the component will be returned prepaid freight to Finsauna for repair of the defect. Finsauna will then ship the component back to the original retail purchaser upon completion of the repair. Prior to any return, contact Finsauna at: Finsauna, 511 Glenn Avenue, Wheeling, Illinois 60090, telephone number: (800) 957-2862, for packaging and shipping instructions and a return authorization number. In addition, Finsauna will require photographs of any defect and reserves the right to inspect or designate an agent to inspect any part that is claimed to be defective and covered by this warranty. Labor charges and related expenses for removal, installation, or replacement of the product or component are not covered under this warranty. Normal wear and tear, cosmetic issues or changes to individual pieces of lumber due to natural aging and weathering are not covered.

ACTS INVALIDATING WARRANTY

This warranty is void if the Finsauna product has been subject to alteration, misuse or abuse, commercial use, or if any repairs on the sauna are attempted by anyone other than an authorized representative of Finsauna. Alteration shall include, but is not limited to, deviation from the original assembly instructions, component change, or the addition of any non-approved device or heating system, which contributes to a component or unit failure, or unsafe operating system. Use of equipment in an application for which it is not designed will void this warranty. This includes, but is not limited to, damage caused by operation above safe operating temperatures, damage caused by added components, damage caused by harsh chemicals, damage caused by movement of the product, and damage caused by acts of God.

DISCLAIMERS

The Warranty does not cover naturally occurring and expected characteristics of wood materials (differences in wood grain, knots, slight variations in tone) and phenomena that occur naturally during use of the Product (shrinkage and expansion due to temperature and humidity, moderate deformation) and the visual disturbances they may cause, nor defects (including transport damage) that would have been detectable by visual inspection prior to installation of the Product. Except as expressly provided above, Finsauna makes no other representation or warranty, express or implied, either in fact or operation of law, statute, or otherwise, and Finsauna specifically disclaims any and all implied or statutory warranties, including warranties or merchantability and of fitness for a particular purpose. Finsauna shall not be liable for loss of use of the Finsauna product or other incidental or consequential costs, expenses, or damage, which may include but are not limited to, the removal of or reinstallation of a wall, deck or other fixture, water leakage, costs of shipping or packaging, applicable taxes, or the payment of any costs or expenses of disassembly, removal, or reinstallation of the product or any part. Your rights may vary from state to state. Under no circumstances shall Finsauna or its representatives be held liable for injury to any person or damage to any property, however arising, even if caused by the Finsauna Sauna or its representatives' negligence. No distributor, salesperson, dealer, retailer, or other representative of Finsauna has the authority to alter or change these warranties either orally or in writing.

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